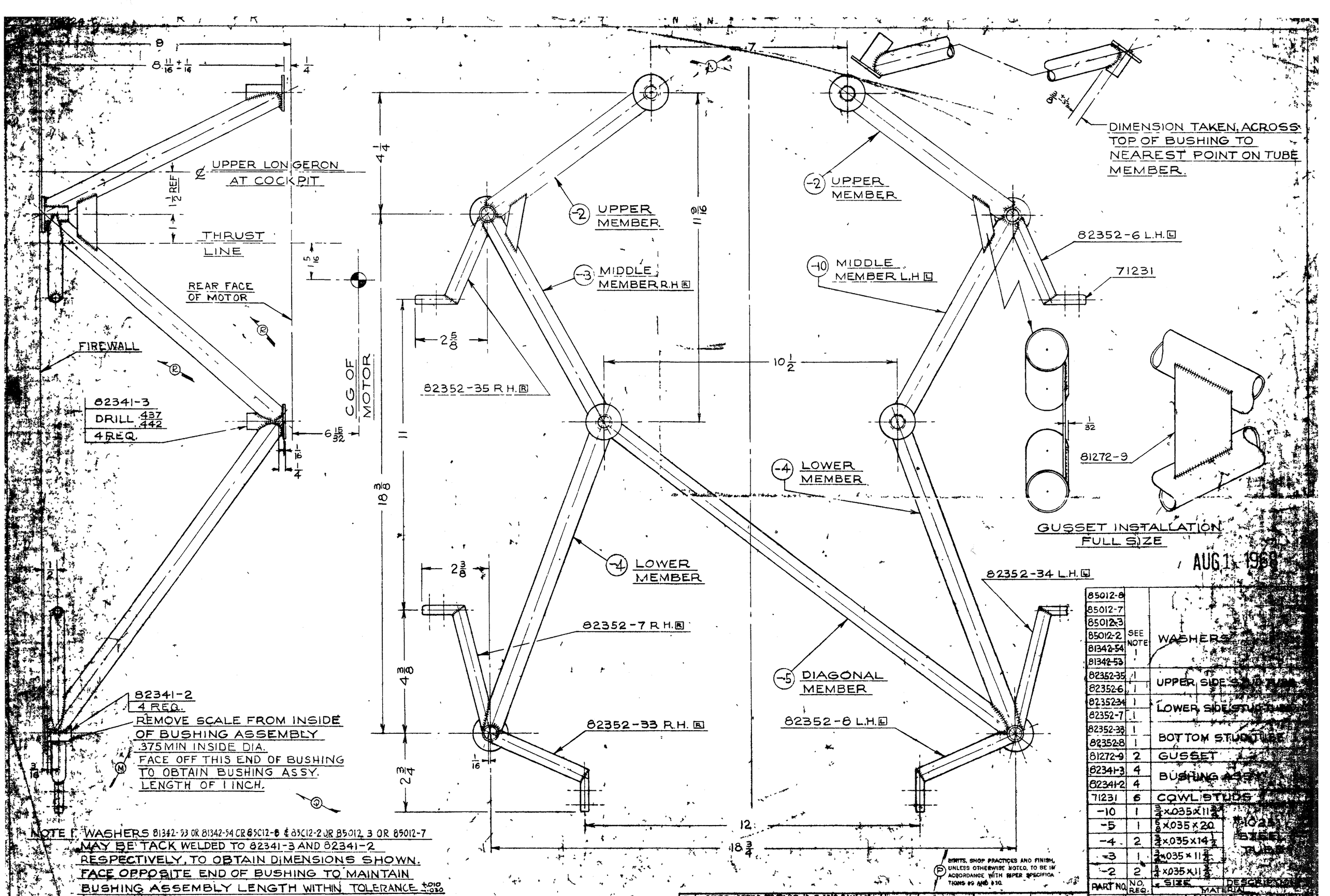

AUG 1 1943

NOTE 1. WASHERS 81342-53 OR 81342-54 CR 85012-8 & 85012-2 OR 85012-3 OR 85012-7 MAY BE TACK WELDED TO 82341-3 AND 82341-2 RESPECTIVELY, TO OBTAIN DIMENSIONS SHOWN. FACE OPPOSITE END OF BUSHING TO MAINTAIN BUSHING ASSEMBLY LENGTH WITHIN TOLERANCE +.010 -.030

2. WASHERS MAY BE MACHINED TO MINIMUM THICKNESS OF 1/16 WHEN NECESSARY TO ADJUST THEIR LEVEL OR HEIGHT.

3. PARTS MARKED [L] USED ON LEFT SIDE ONLY. PARTS MARKED [R] USED ON RIGHT SIDE ONLY.

(P) PARTS, SHOP PRACTICES AND FINISH, UNLESS OTHERWISE NOTED, TO BE IN ACCORDANCE WITH PIPER SPECIFICATIONS #9 AND #30.

PART NO.	NO. REQ.	DESCRIPTION SIZE	MATERIAL
85012-8	SEE NOTE 1	WASHERS	
85012-7			
85012-3			
85012-2			
81342-54			
81342-53			
82352-35	1	UPPER SIDE STRUCTURE TUBE	4130 STEEL TUBE
82352-6	1		
82352-34	1	LOWER SIDE STRUCTURE TUBE	
82352-7	1		
82352-33	1	BOTTOM STRUCTURE TUBE	
82352-8	1		
81272-9	2	GUSSET	
82341-3	4	BUSHING ASSY	
82341-2	4		
71231	6	COWL STUDS	
-10	1	3/4 x .035 x 11 33/64	
-5	1	5/8 x .035 x 20	
-4	2	3/4 x .035 x 14 1/2	
-3	1	3/4 x .035 x 11 3/32	
-2	2	3/4 x .035 x 11 3/32	

SCALE: 6"=1'-0" UNLESS NOTED

DET.	REVISION	DATE	BY
R	NOTES ADDED TO FACE	4-5-44	D.A.W.
Q	NOTE ADDED	3-25-44	C.I.W.
P	L-4A N.R. 75824 WAS 72883	2-20-44	E.L.N.
O	[illegible]	1-11-44	R.W.
N	1/4 DIM. REMOVED. VIEWS REVISED	5-11-43	K.D.R.
M	.375 MIN. I.D. ADDED	1-8-44	T.O.B.
L	NOTE 17 ADDED	12-14-43	L.R.
K	REDRAWN & REVISED	9-21-43	C.E.K.

MODEL	PER SHIP	NEXT ASSEMBLY	SUPERSEDES	SUPERSEDED BY
L-4A		75-[illegible]A		
J-3		[illegible] 72883		
C-65				

PIPER AIRCRAFT CORP.
LOCK HAVEN, PENNA.

MOUNT ASSEMBLY CONTINENTAL ENGINE

DRAWN	CHECKED	APPROVED
Keller 9-21-43	C.K. 9-28-43	

71163